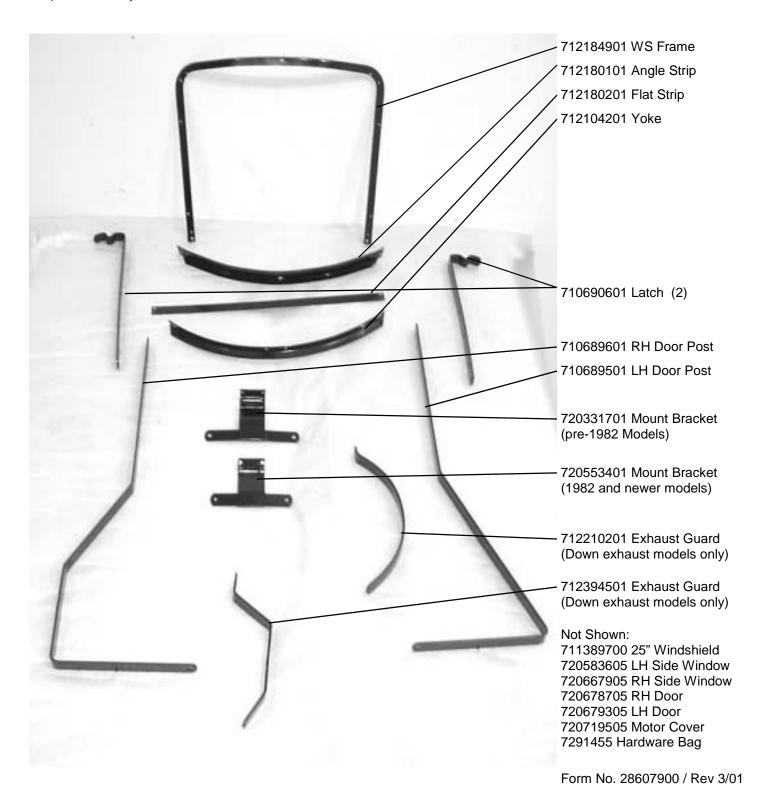
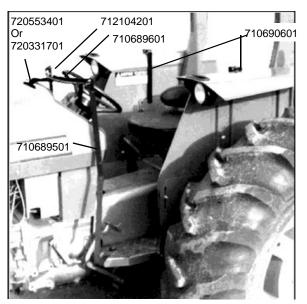
## **INSTALLATION INSTRUCTIONS FOR FEMCO** 307021455 and 307603566 Weather Brake Fits Massey Ferguson Tractor Models 255, 265, 275, 285

Upright or down exhaust—Flat top fenders Only

Listed and shown below are the parts required to install the 1455 or 3566 Weather Brake. Carefully study the photographs and identify all parts before starting assembly. Verify that all parts are in the box. Follow the installation steps numerically.





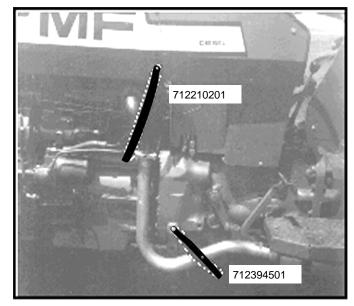
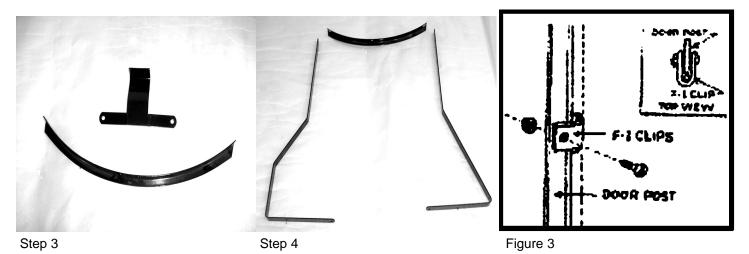


Figure 1

Figure 2

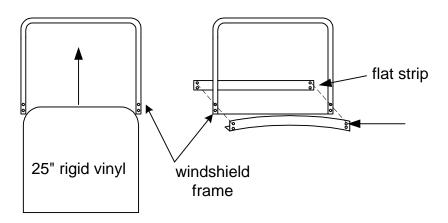
- 1. If tractor has down exhaust bolt # 712210201 exhaust guard to tractor using existing bolt in tractor, bolt #712394501 exhaust to tractor 5/8x1 hex bolt. See figure 2.
- 2. Select the correct mount bracket and bolt to the tractor cowling in front of the steering wheel using two (2) 5/16x1" hex bolts. Use #720331701 mounting bracket for older tractors (Pre 1982) and # 720553401 mounting bracket on newer tractors (1982 and after) See figure 1.
- 3. Place the motor cover over the tractor and slide the # 712104201 yoke into the wide hem at the top. Bolt the yoke to the mounting bracket using two (2) 1/4x3/4" hex bolts and nut. Nut to be on back of bracket.
- 4. Slide # 710689501 LH door post and #710689601 RH door post up into wide hems at the rear of the motor cover. Bolt the top of the door posts to the yoke using 1/4x1" hex bolts and nuts. Bolt heads to the back, nuts to the front. Ensure door post edge and yoke end are flush. Bolt the bottom of the door posts to the steps using 3/8x1 1/2" hex bolts and nuts. See figure 1
- 5. Straighten motor cover and tie straps to grommets on one side. Attach springs to grommets on opposite side and tie straps to springs adjusting so tension is maintained on straps.
- 6,. Align top of door to bottom of yoke and mark door post hinge hole locations. Cut slits in door around wire frame and insert F1 clips. Bolt F1 clips to door post using 3/16x3/4" hex head bolts. See figure 3 Tie door flaps to motor cover.
- 7. Place the # 710690601 latches up under the rear bottom edge of the door against the fender. Mark the fender through the holes in the latch and drill 11/32" diameter holes in the fender. Bolt the latch to the fender using 3/8x1 1/2" hex bolts and nuts. See figure 1



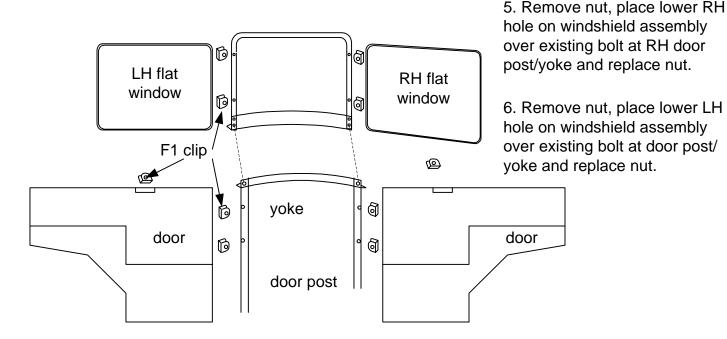
## WINDSHIELD/SIDE WINDOW ASSEMBLY INSTRUCTIONS

The pictures shown are generic drawings. The part shapes shown may may vary from the parts supplied with this WB. The descriptions should be correct. Follow the instructions by step.

1. Slide the rigid vinyl into the windshield frame



- 2. Fasten the flat strip and angle strip to the windshield frame using 2 3/16 x 3/4 bolts in the top holes. Tighten nuts.
- 3. Cut slots in LH side window to match holes in frame. Insert F1 clips in slots, around wire, and bolt to frame using 2- 3/16 x 3/4" bolts and nuts
- 4. Repeat step 3 for RH side window.



7.Place an F1 clip through the cut out in the top of the door. Punch a small hole through the vinyl in the LH side window and bolt using a 3/16 x 3/4 bolt and nut. Repeat for the RH side window.



General Offices 1132 W. 1ST STREET Mcpherson, KS 67460 Phone: 620-241-3513 Toll Free 1-800-677-0898 Fax: 620-241-3532 www.femcomfg.com