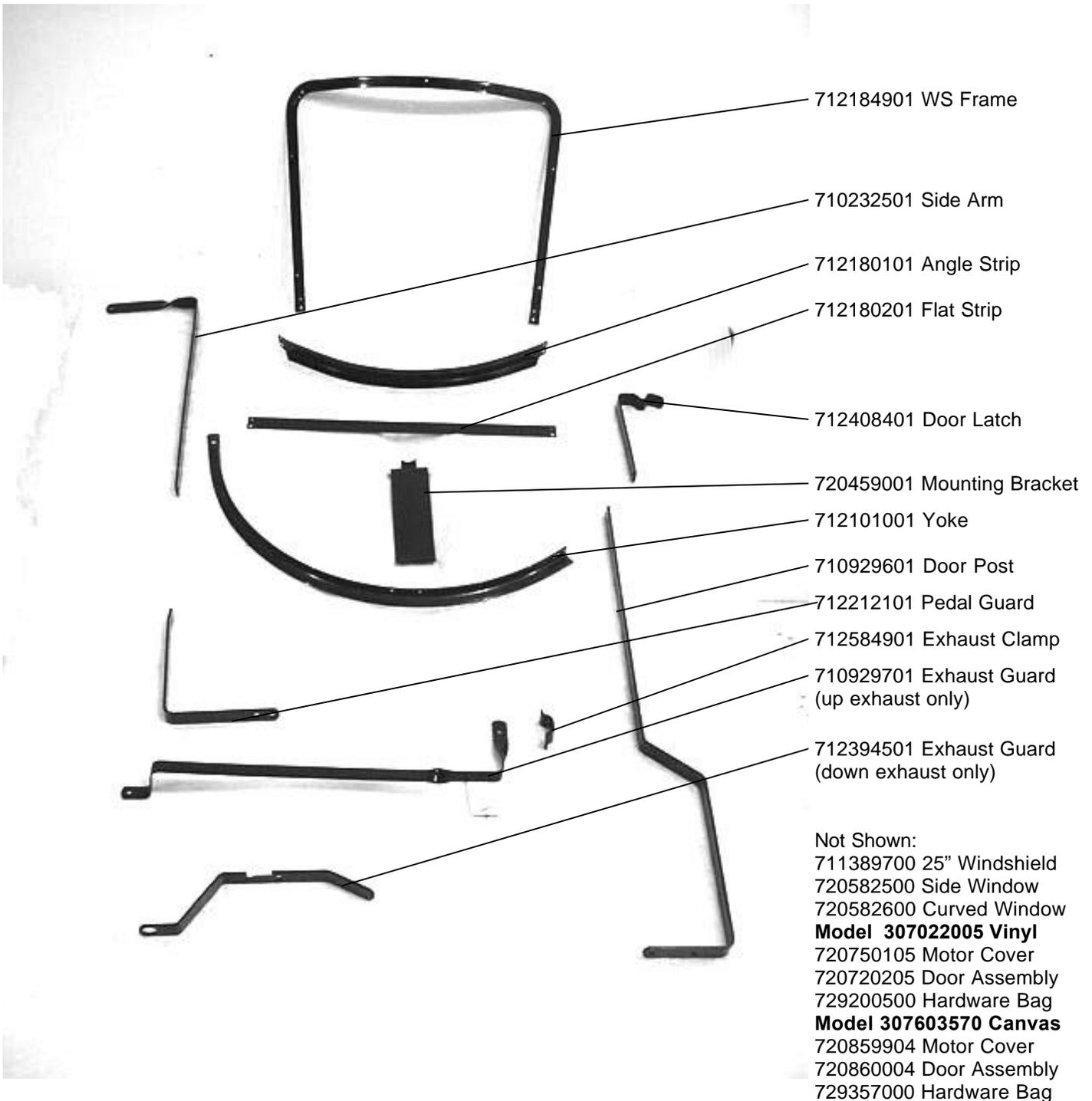


Installation Instructions for 307022005 or 307603570 FEMCO Weather Brake

Fits: IH 484, 485, 584, 585, 684, 685, 784, 785, H84, 884 & 885

Listed and shown below are the parts required to install the 2005 or 3570 Weather Brake. Carefully study the photographs and identify all parts before starting assembly. Verify that all parts are in the box. Follow the installation steps numerically.



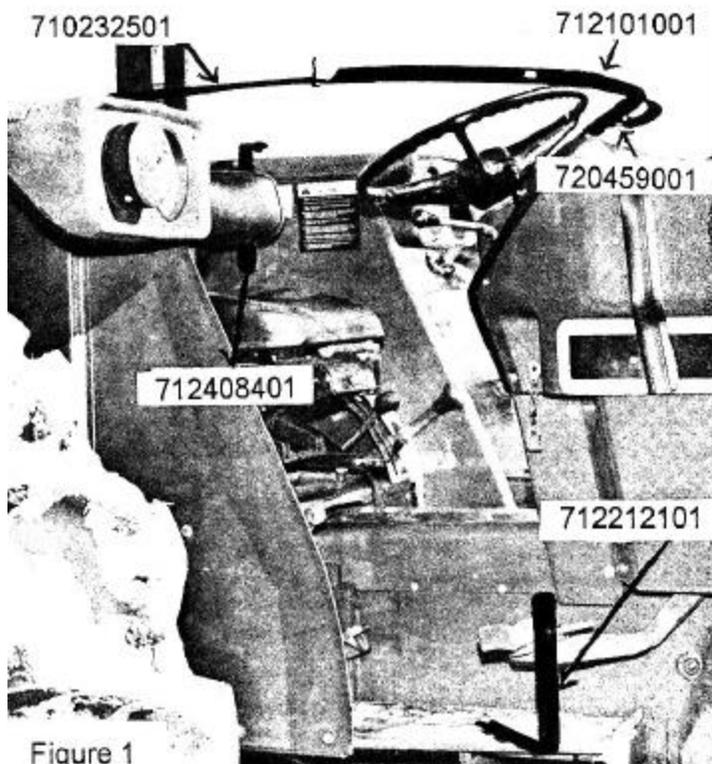


Figure 1

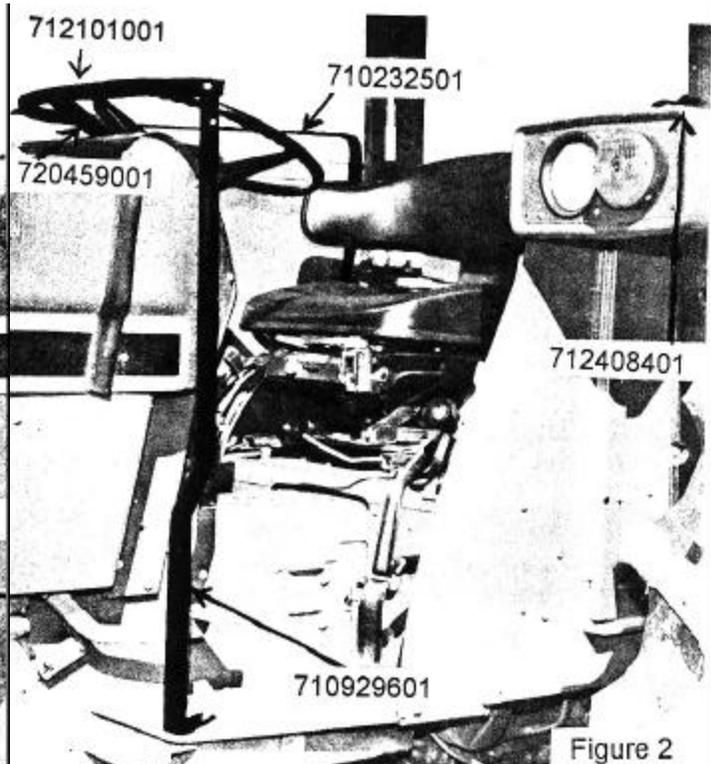


Figure 2

1. Attach # 712212101 Pedal Guard to RH step using 3/8x1 1/2 hex bolt and nut. See Figure 1. Attach # 720459001 Mounting Bracket to steering column using U-Bolt.

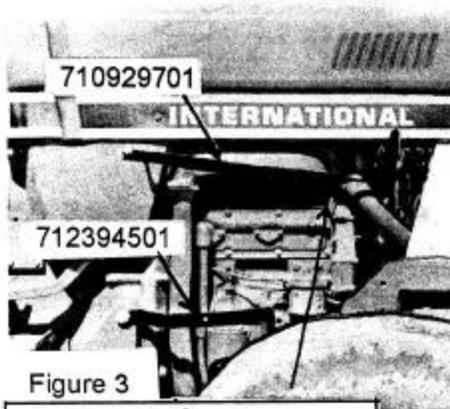


Figure 3

2. If tractor has up exhaust attach # 710929701 Exhaust Guard to tractor using existing bolt in tractor on the rear of the Exhaust Guard. Use # 712584901 clamp and 5/16x1 1/2" hex bolt at front of Exhaust Guard to hold guard on cowling. See Figure 3

3. If tractor has down exhaust attach # 712394501 Exhaust Guard to tractor using 3/4x1 hex bolt.

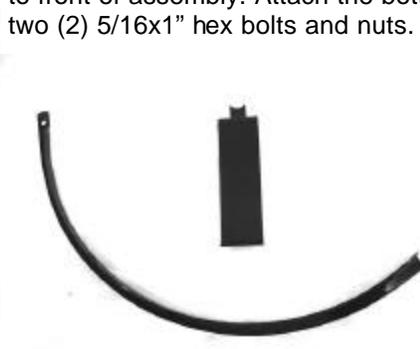
4. Place Motor Cover over tractor and slide # 712101001 Yoke into wide hem at the top of the cover. Bolt the Yoke to Mounting Bracket using 1/4x3/4 hex bolts and nuts. Place bolt heads on front, nuts at rear of assembly.



5. Insert # 710929601 Door Post into wide hem on left side of Motor Cover. Bolt top of Door post to Yoke using 1/4x1" hex bolt and nut. Place head to rear, nuts to front of assembly. Attach the bottom of the Door Post to the LH step using two (2) 5/16x1" hex bolts and nuts. See Figure 2



Step 3



Step 4



Step 5



Step 6

6. Insert # 710232501 Side Arm into wide hem at right rear of the Motor Cover. Attach the Side Arm to the Yoke using a 3/8x1 1/2" hex bolt and wing nut. Place the bolt head on the bottom and nut on the top of the assembly. Mark the fender at the hole in the side arm and drill a 13/32" hole in the fender. Attach the Side Arm to the fender using a 3/8x1 1/2" hex bolt and nut.

7. Locate the hinge holes in the door post and punch holes through Motor Cover. Align the top of the # 720720205 Door Assembly to the Yoke along the Door Post. Mark the location of the hinge holes and cut slits in the Door Assembly around the wire frame. Insert F1 clips through the slits around the wire frame. Attach the F1 clips to the Door Post using 3/16x3/4" hex bolts and nuts. See Figure 4.

8. Place # 712408401 Latch in second cut out of the door along the fender. Mark the location of the holes in the Latch on the fender. Drill two 11/32" holes in the fender. Attach the latch to the fender using 3/8x1 1/2" hex bolts and nuts.

9. Straighten the motor Cover over the tractor. Tie straps to the grommets on one side of the Motor Cover. Attach springs to the grommets on the other side of the cover. Attach the straps to the springs using buckles for adjustment. Adjust the straps so tension is maintained on the springs. Tie the Door flap to the straps sewn to the Motor Cover.



Step 7

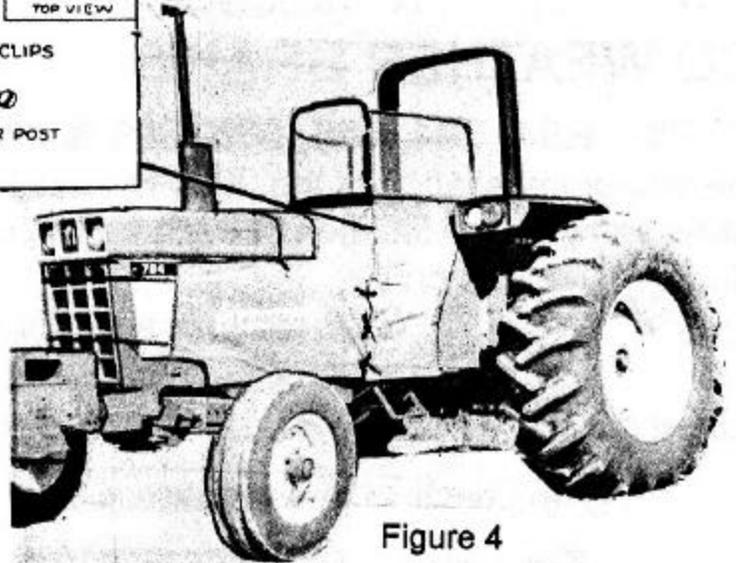
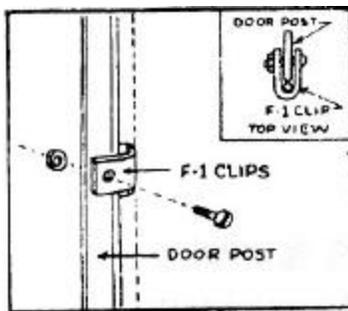
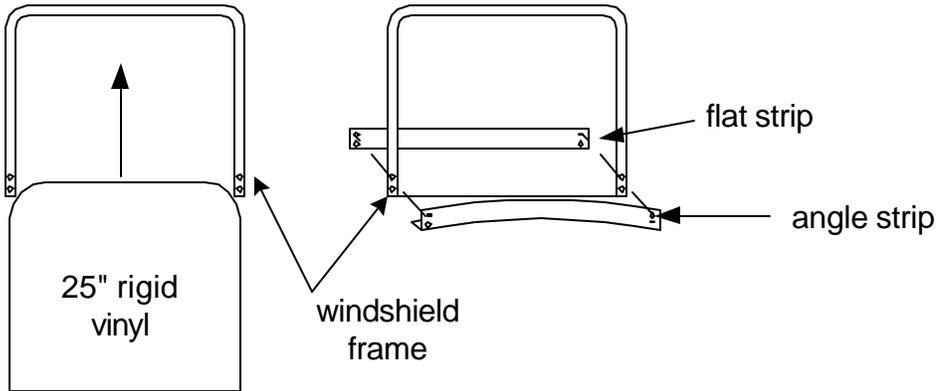


Figure 4

WINDSHIELD/SIDE WINDOW ASSEMBLY INSTRUCTIONS

The pictures shown are generic drawings. The part shapes shown may vary from the parts supplied with this WB. The descriptions should be correct. Follow the instructions by step.



1. Slide the rigid vinyl into the windshield frame

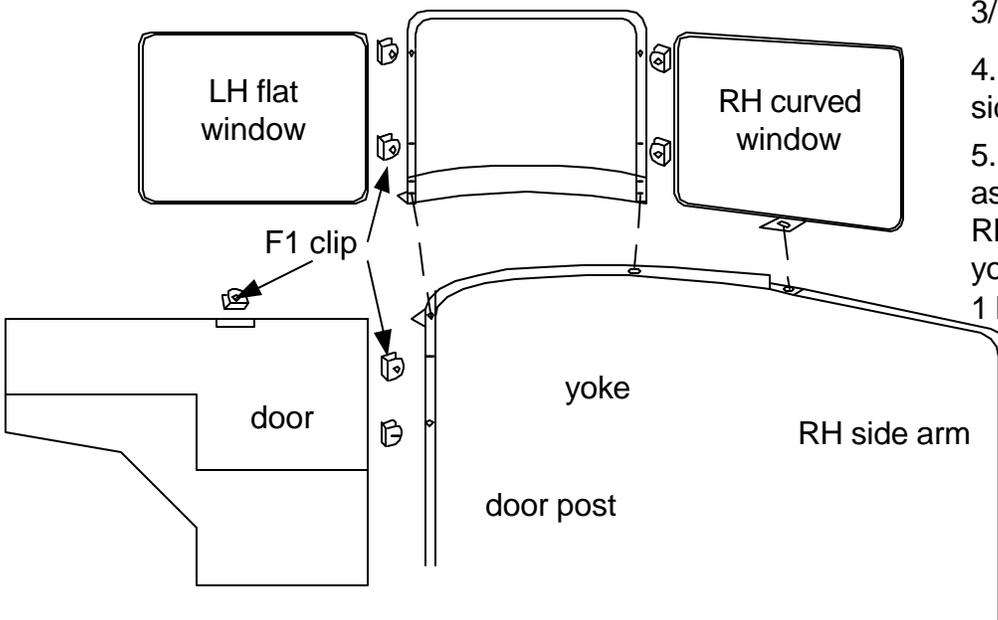
2. Fasten the flat strip and angle strip to the windshield frame using 2 - 3/16 x 3/4 bolts in the top holes. Tighten nuts.

3. Cut slots in RH curved window to match holes in frame. Insert F1 clips in slots, around wire, and bolt to frame using 2- 3/16 x 3/4" bolts and nuts

4. Repeat step 3 for LH side window.

5. Place windshield assembly on yoke so lower RH hole aligns with slot in yoke. Bolt to yoke using 1/4 x 1 bolt and nut.

6. Remove nut, place lower LH hole over existing bolt at door post/yoke and replace nut.



7. Remove the nut and place the bottom of the RH side window over the existing bolt at the yoke/ side arm. Replace the nut.

8. Place an F1 clip through the cut out in the top of the door. Punch a small hole through the vinyl in the LH side window and bolt using a 3/16 x 3/4 bolt and nut



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