

INSTRUCTIONS



WEATHER-BRAKE

2101

FITS: FORD 1720, 1920 WITH W/O LOADER



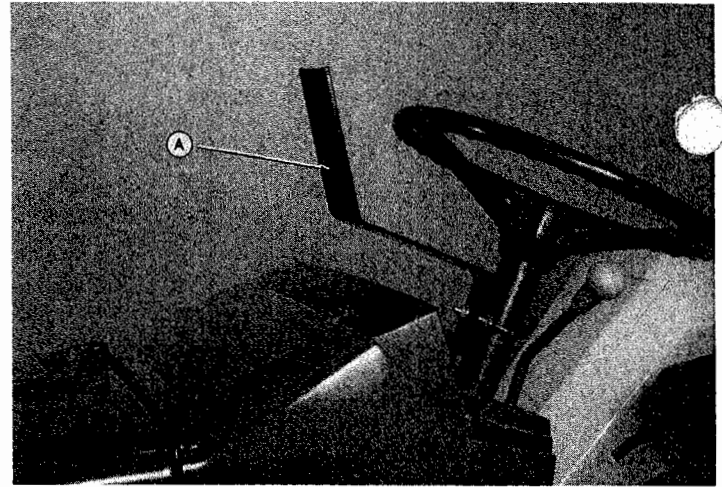
General Offices
500 NORTH 81 BY-PASS
McPherson, Kansas 67460
Phone: (316) 241-3513
FAX: (316) 241-3532
Toll Free: 1-800-444-0898

Subsidiaries
HINSON-FEMCO
JANTZ-FEMCO

FORM NO. 861908 / 12-89

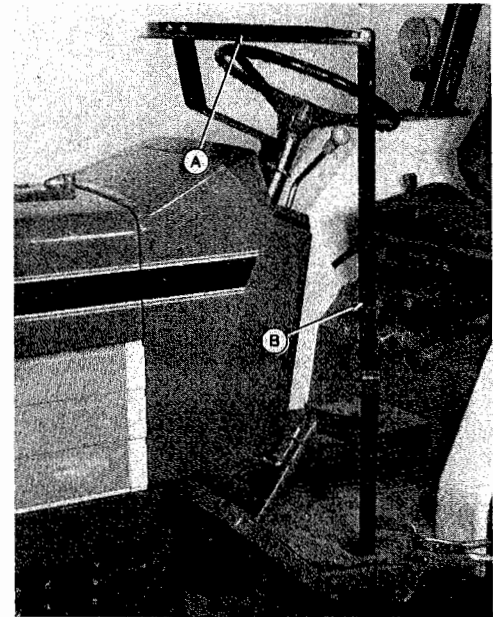
YOKE BRACKET

1. Attach 109122 yoke bracket (A) to steering column using one (1) 5/16" "U" bolt and nuts.
2. **DO NOT TIGHTEN BOLTS.**



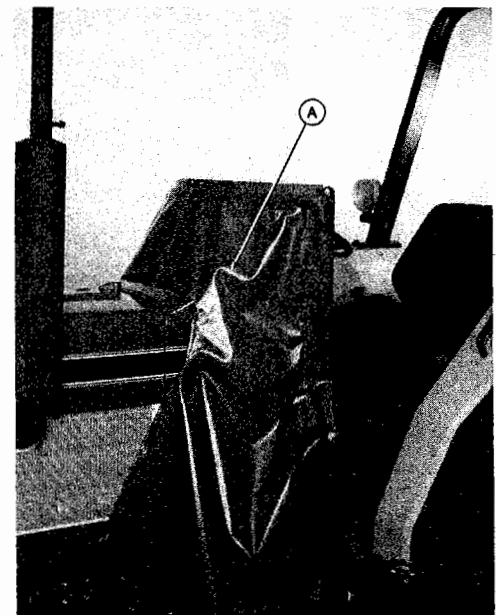
DOOR POST

1. Attach 121042 yoke (A) to yoke bracket using two (2) 1/4" x 3/4" bolts and nuts.
2. Attach 112733 door post (B) to yoke using one (1) 1/4" x 1" bolt and nut.
3. Adjust yoke bracket up or down so door post rests on foot rest.
4. Door post is to be 90° to yoke.
5. Mark location of hole and drill one (1) 9/32" diameter hole in foot rest and attach using one (1) 1/4" x 3/4" bolt and nut.



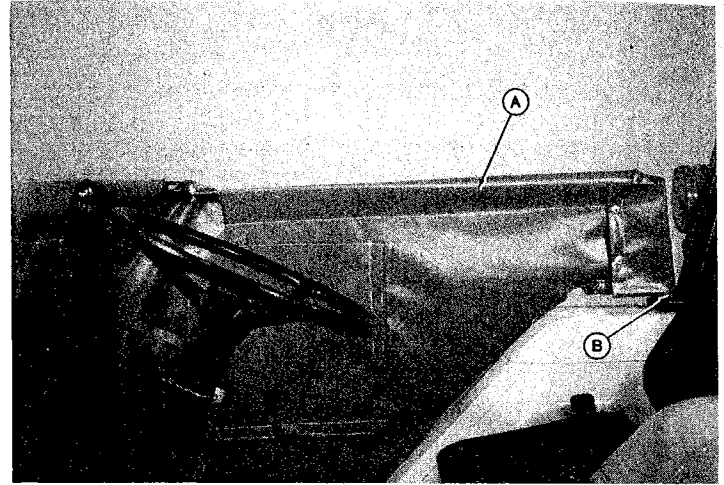
MOTOR COVER

1. Remove yoke from yoke bracket.
2. Lay motor cover (A) over hood of tractor.
3. Starting at bottom left of motor cover, slip cover down over door post.
4. Insert yoke into top hem of motor cover and attach to yoke bracket using same bolts and nuts.
NOTE: Bolts from outside in.
5. **TIGHTEN ALL BOLTS.**



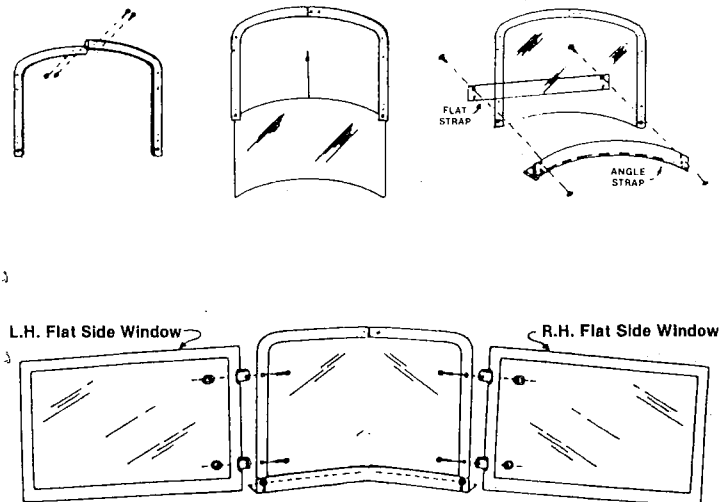
SIDE ARM

1. Insert 113668 side arm (A) for 1920 or 113706 for 1720 into top hem of motor cover.
2. Attach side arm to yoke using one (1) 5/16" x 1" bolt and nut.
3. Remove bolt (B) from ROPS and attach side arm using bolt furnished and same nut.
4. Snap motor cover around side arm.
5. **TIGHTEN ALL BOLTS.**



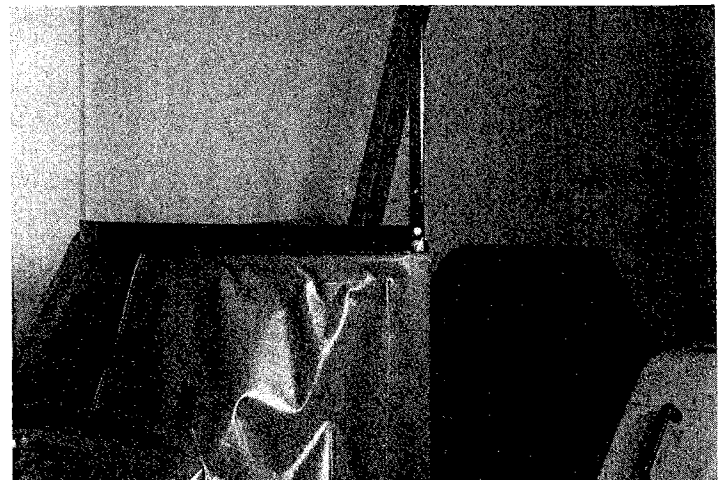
WINDSHIELD ASSEMBLY

1. Attach left and right window frames using two 3/16 x 3/4 bolts and nuts.
2. Slide glass in channel of windshield frame.
3. Attach flat strip and angle strip to windshield frame using two 3/16 x 3/4 bolts and nuts in second holes only.
4. **TIGHTEN ALL BOLTS.**
5. Attach windshield assembly to 121067 yoke and door posts using existing bolts and nuts.
6. **TIGHTEN ALL BOLTS.**
7. To attach windows, slits must be made in clear vinyl and bolt using F1 clips 3/16 x 3/4 bolts and nuts.



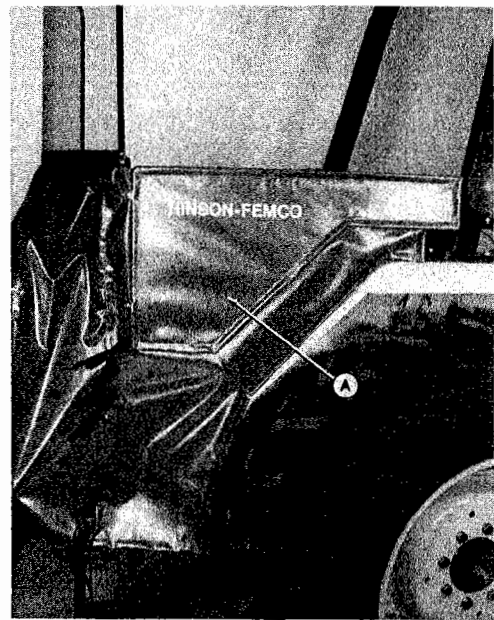
WINDSHIELD ATTACHMENT

1. Remove bolt from top of door post.
2. Attach windshield to yoke and door post using same bolt and nut.
3. Attach other end to yoke using one (1) 1/4" x 1" bolt and nut.
4. **TIGHTEN ALL BOLTS.**



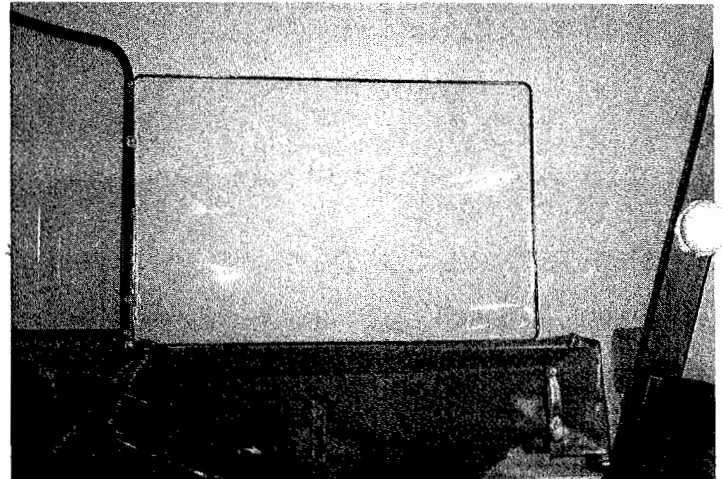
DOOR

1. Locate two (2) holes in door post through fabric.
2. Using a sharp object, penetrate through fabric.
3. Position door (A) to door post and mark location of holes to door.
4. Cut small slits next to wire in door and attach to post using two (2) F1 clips and #10 x 3/4" bolts and nuts.
5. Tie front of door flap to motor cover with straps sewn on motor cover.



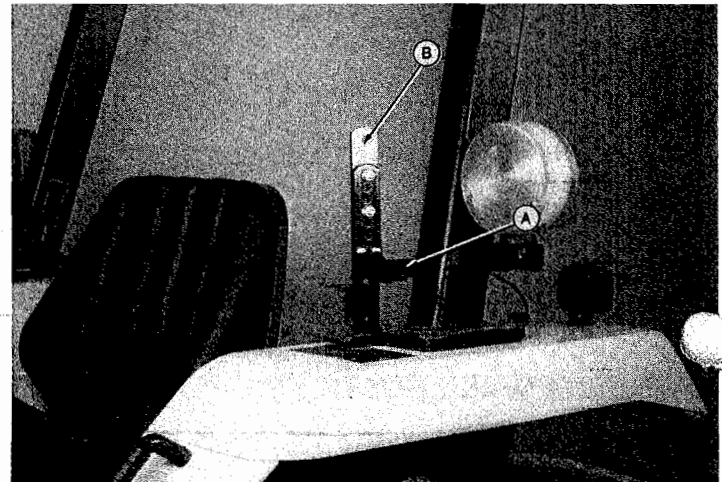
SIDE WINDOWS

1. Position right window to windshield and mark location of holes to window.
2. Cut small slits next to wire in window and attach to windshield using two (2) F1 clips and #10 x 3/4" bolts and nuts.
3. Locate one (1) hole in side arm through fabric.
4. Using a sharp object, penetrate through fabric.
5. Attach right window to side arm using one (1) F1 clip and #10 x 3/4" bolt and nut.
6. Repeat procedure for left window.



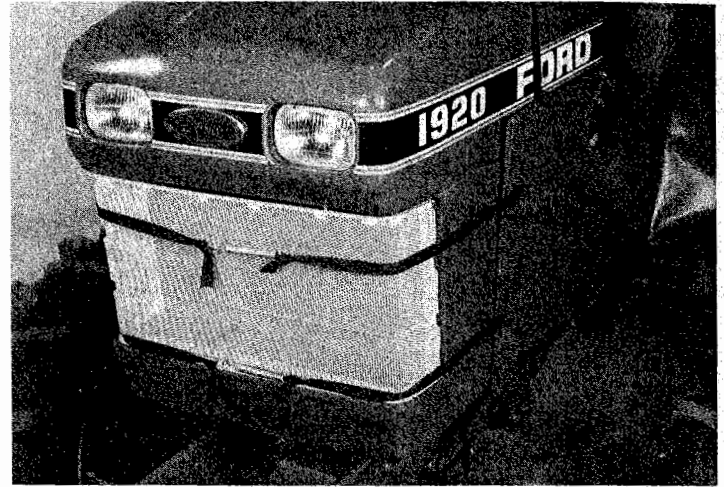
DOOR LATCH

1. Assemble 112307 latch (A) and 112306 latch bracket (B) using two (2) 1/4" x 3/4" bolts and nuts.
2. Close door and position latch assembly under back portion of door frame.
3. Using latch assembly as a template, drill two (2) 9/32" diameter holes and attach them using two (2) 1/4" x 3/4" bolts and nuts.
4. Check to see if door has enough tension to stay in loop of latch.
5. **TIGHTEN ALL BOLTS.**



MOTOR COVER FRONT

1. Attach two (2) 24" cloth straps to one side of motor cover using two (2) buckles.
2. Tie two (2) "S" hooks to cloth straps.
3. Attach two (2) 24" cloth straps to other side of motor cover using two (2) buckles.
4. Tie two (2) springs to cloth straps.
5. Adjust for proper tension.



CLOTH STRAPS

1. Tie all other cloth straps to motor cover and tie to tractor.

NOTE: Cloth straps are not to be attached to any moving, rotating or heat generating points of tractor. Any excess cloth strap is to be cut off.

